

Scotch® Fine Line Tape 215



Technical Data

December, 2007

Product Description Scotch® Fine Line Tape 215 is a very conformable film backed tape with a low profile to achieve an excellent paint line on highly contoured surfaces.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Copolymer plastic film	Rubber	Blue	60 yds. (54.9 m)

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	42 oz./in. width (46 N/100 mm)	D-3330
Tensile Strength:	10 lbs./in. width (175 N/100 mm)	D-3759
Elongation at Break:	830%	D-3759
Tape Thickness:	4.7 mils (0.12 mm)	D-3652
Temperature Use Range:	Up to 250°F (121°C) for 30 minutes	

Features

- Ideal for many complex shapes and irregular surfaces where paper masking tapes or other plastic tapes do not offer sufficient conformability.
- Resists lifting around corners or in depressed areas.
- The smooth backing will allow taping over freshly cured acrylic lacquer, enamel and polyurethane paint jobs earlier with less chance of imprint damage.
- Tape will give excellent color line separation due to its thinness.
- Will withstand a bake cycle of up to 250°F (121°C) for 30 minutes. Excellent performance at higher temperatures may be obtained, depending upon the total time, temperature, surfaces masked and other conditions.
- Should not be subjected to outdoor applications or prolonged periods of sunlight as tape may become difficult to remove.

Application Ideas

- Ideal for painting applications where temperature performance of 250°F (121°C), conformability and a sharp, clean paint separation line are needed; such as automotive fascias, window and door pillars.

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Storage Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

Shelf Life To obtain best performance, use this product within 12 months from date of manufacture.

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